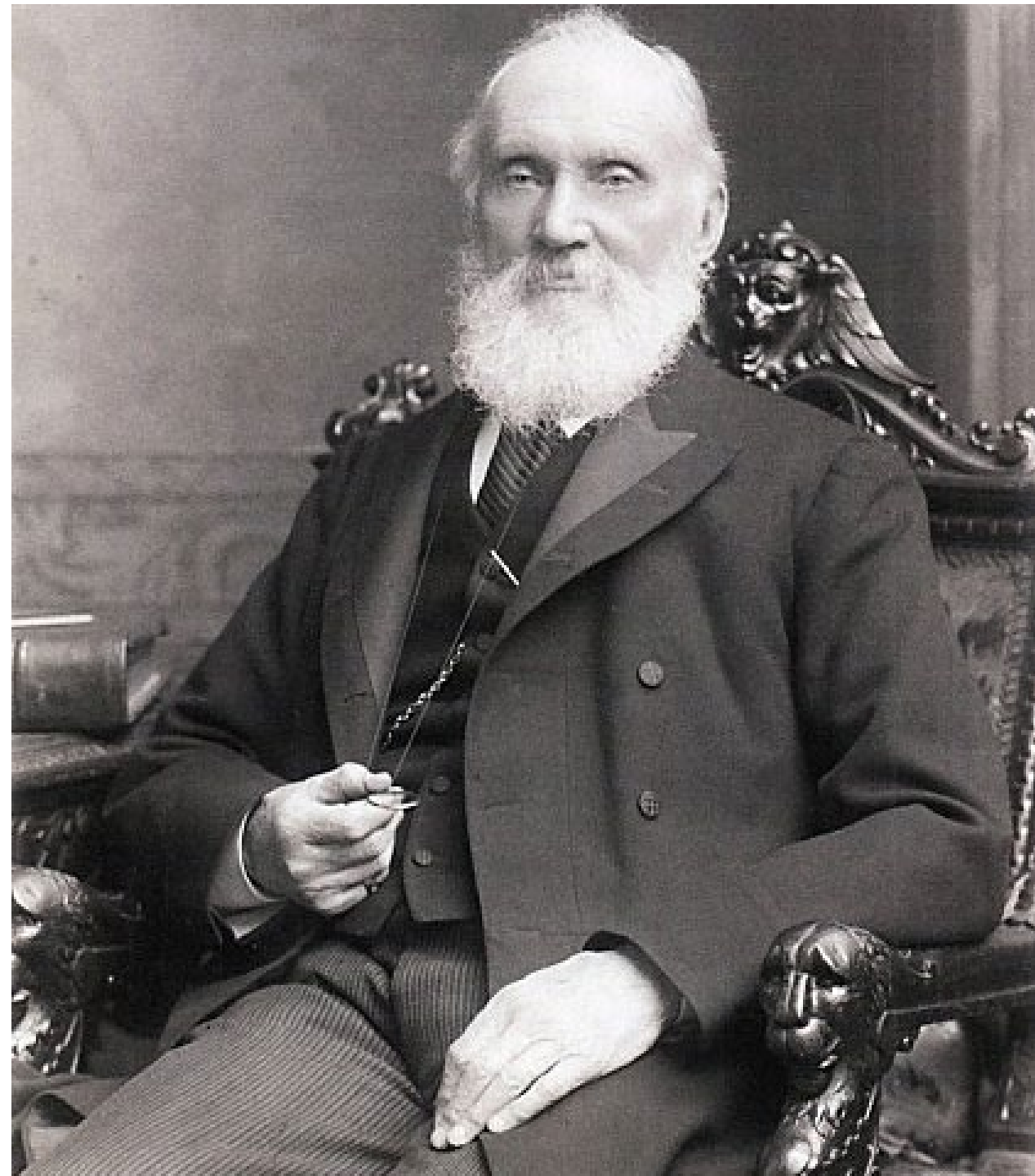


# Prof. Paul Holland



If you can't measure it, you  
can't improve it!

An introduction to hydrogen  
metrology



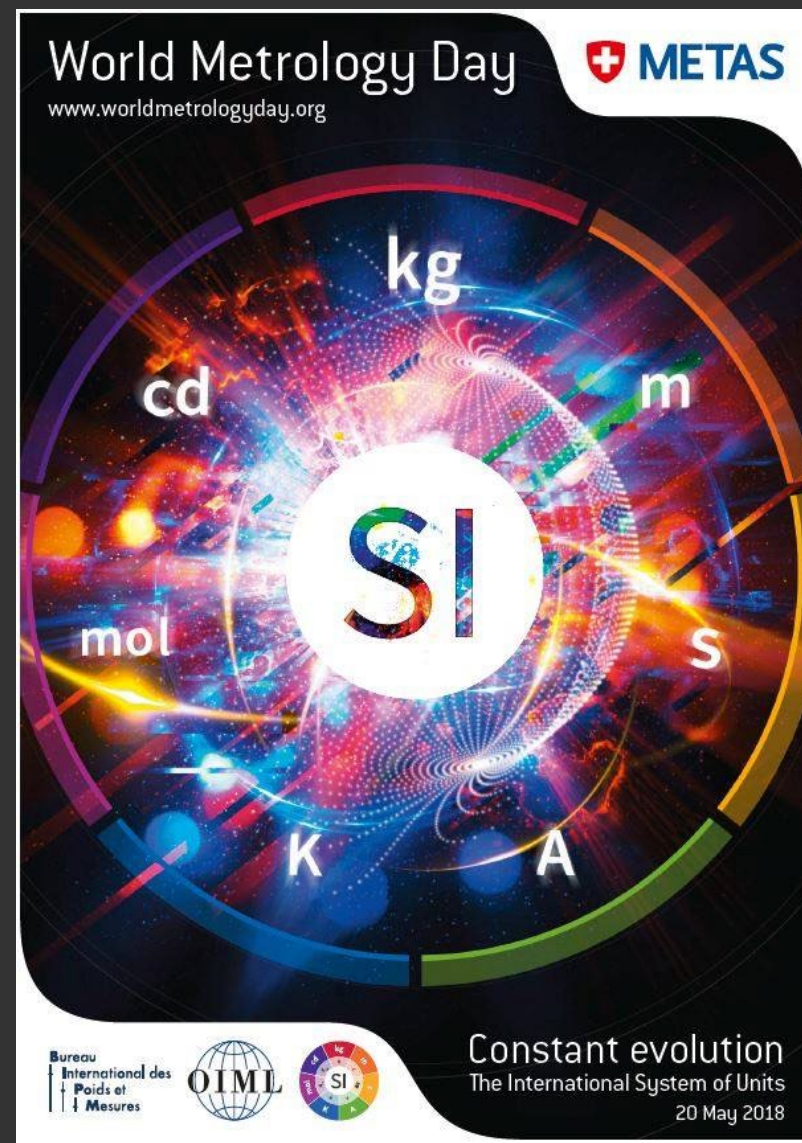
If you can't  
measure it,  
you can't  
improve it

An introduction to hydrogen metrology



# Metrology?

No











Accuracy &  
Precision

Traceability

Uncertainty

Accuracy &  
Precision

A vertical chain of metal links, with the word 'Traceability' centered over it.

Traceability

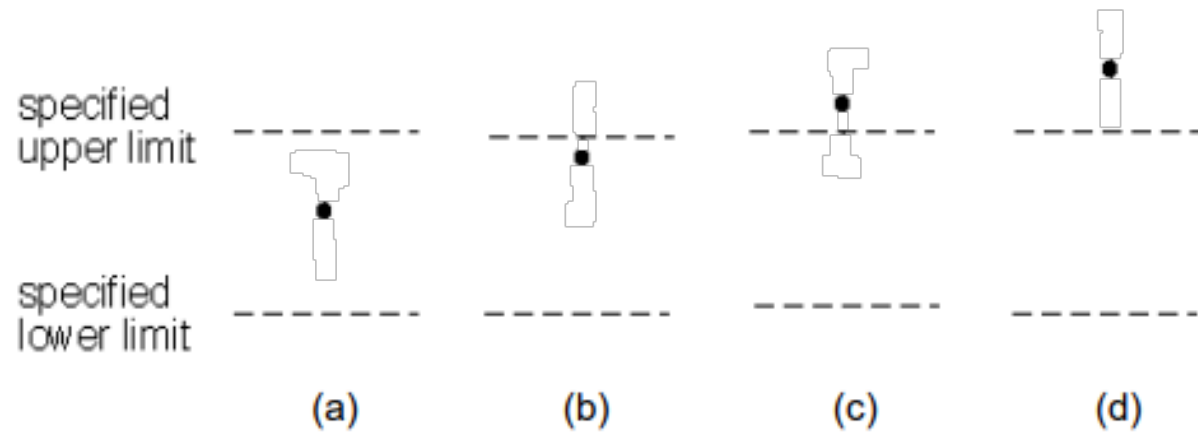
Uncertainty

Accuracy &  
Precision

Traceability

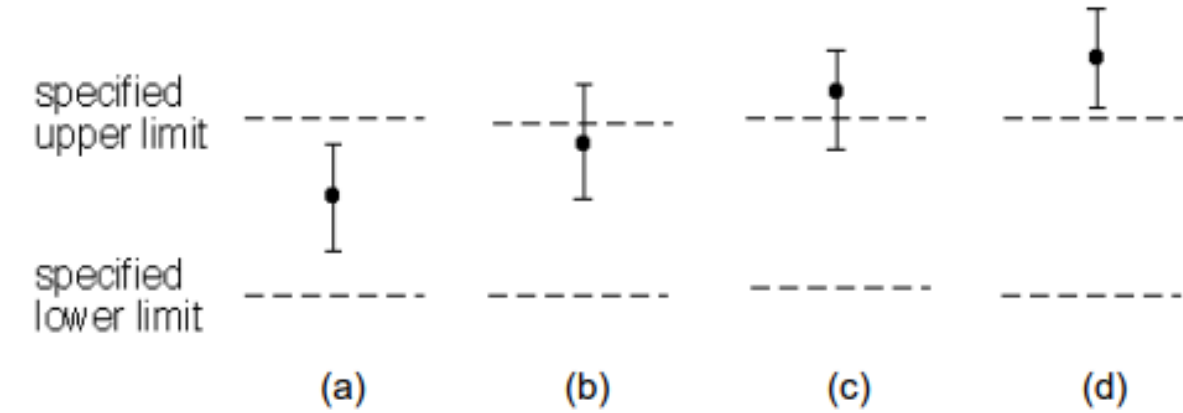
Uncertainty

A glowing red question mark icon, rendered with a bright yellow-orange outline and a vibrant red fill, set against a dark, textured background. The icon is positioned to the right of the word 'Uncertainty'.



# Compliance?





# Compliance?

A wooden mousetrap with a metal spring and a red mouse silhouette on the wooden base. The trap is set on a concrete surface. The text "What to watch out for?" is overlaid at the bottom.

**What to watch out for?**



---

# Traceable Calibration



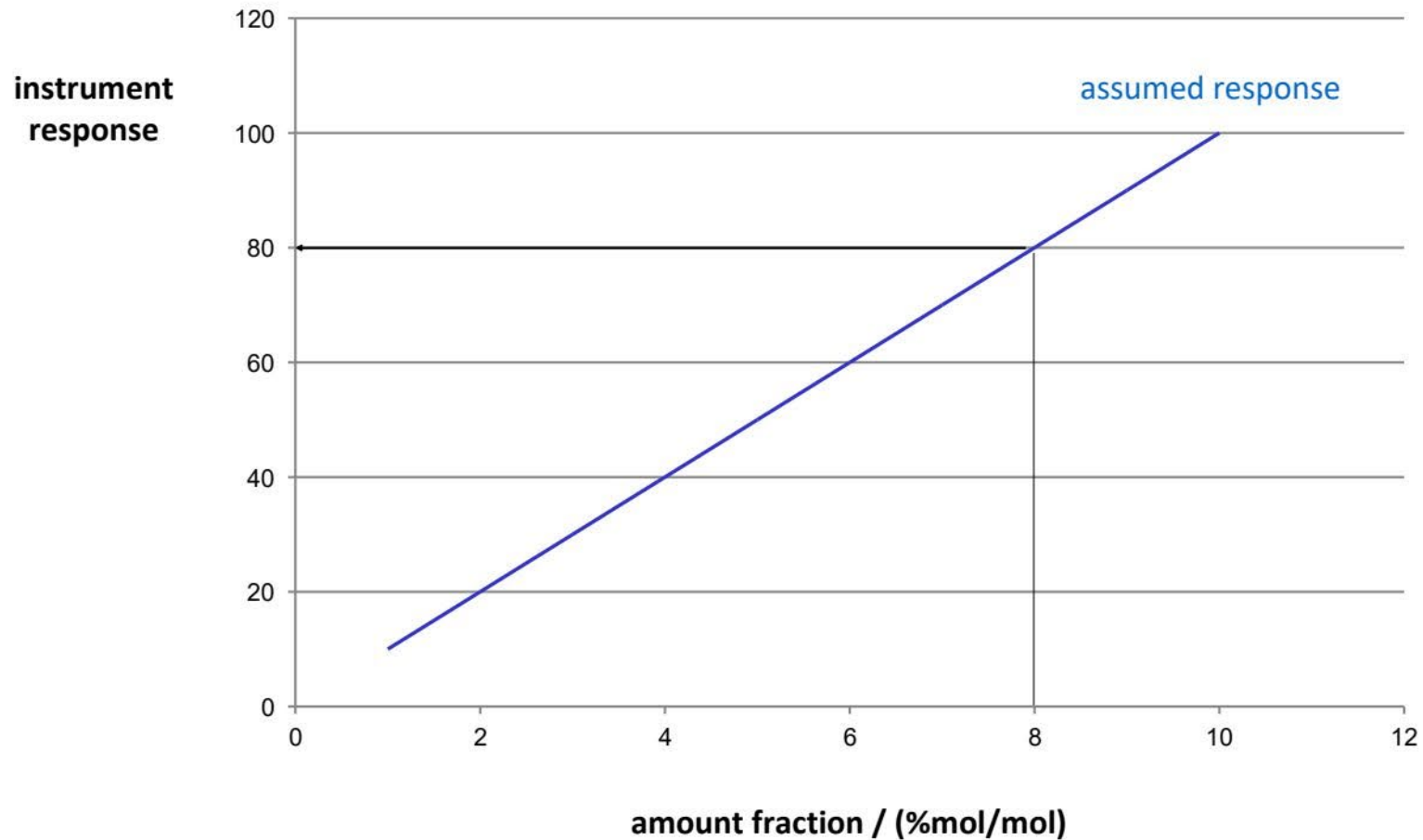




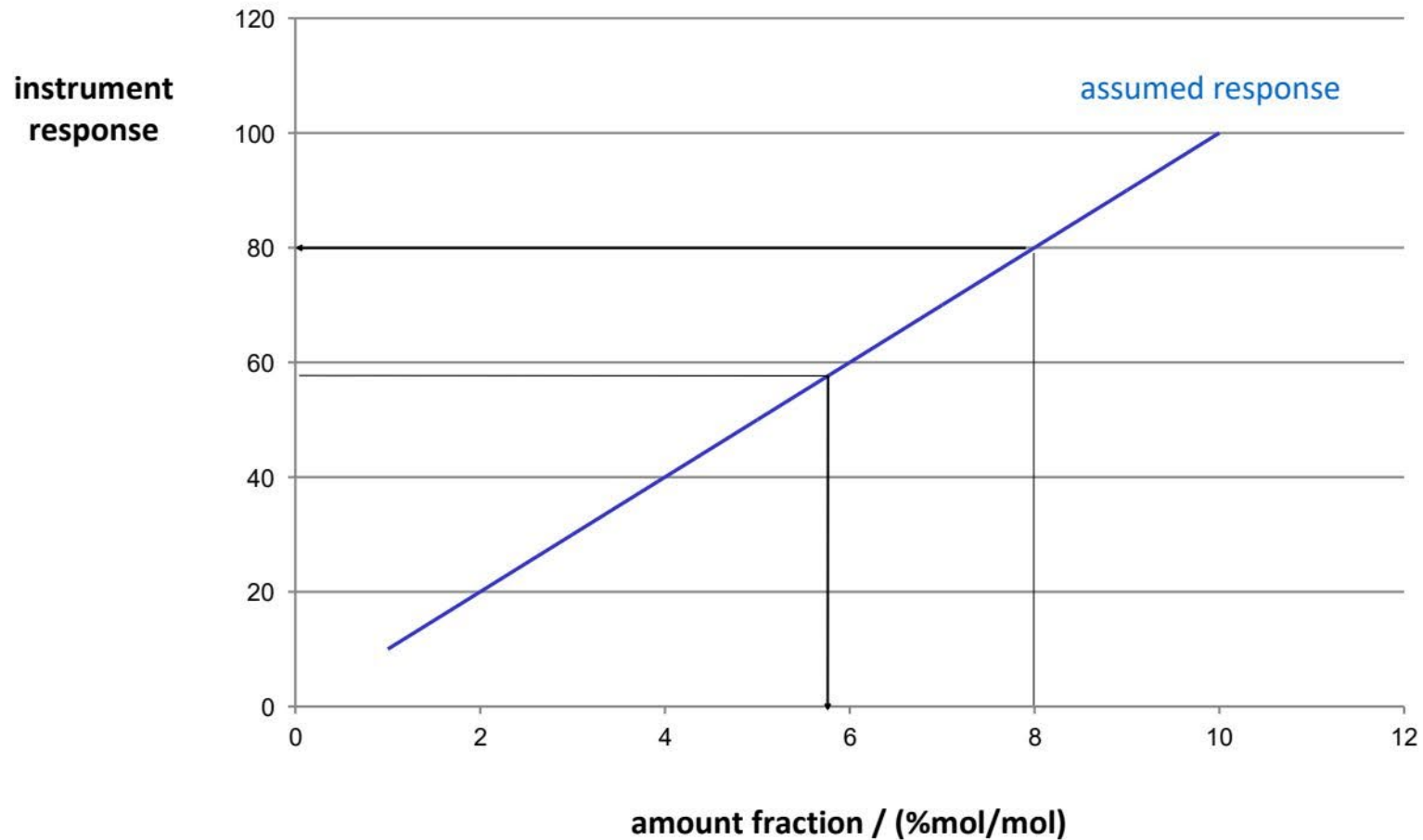
# Know your instrument

- Linearity
- Repeatability
- Matrix effects and cross sensitivity

# Errors caused by non-linear response

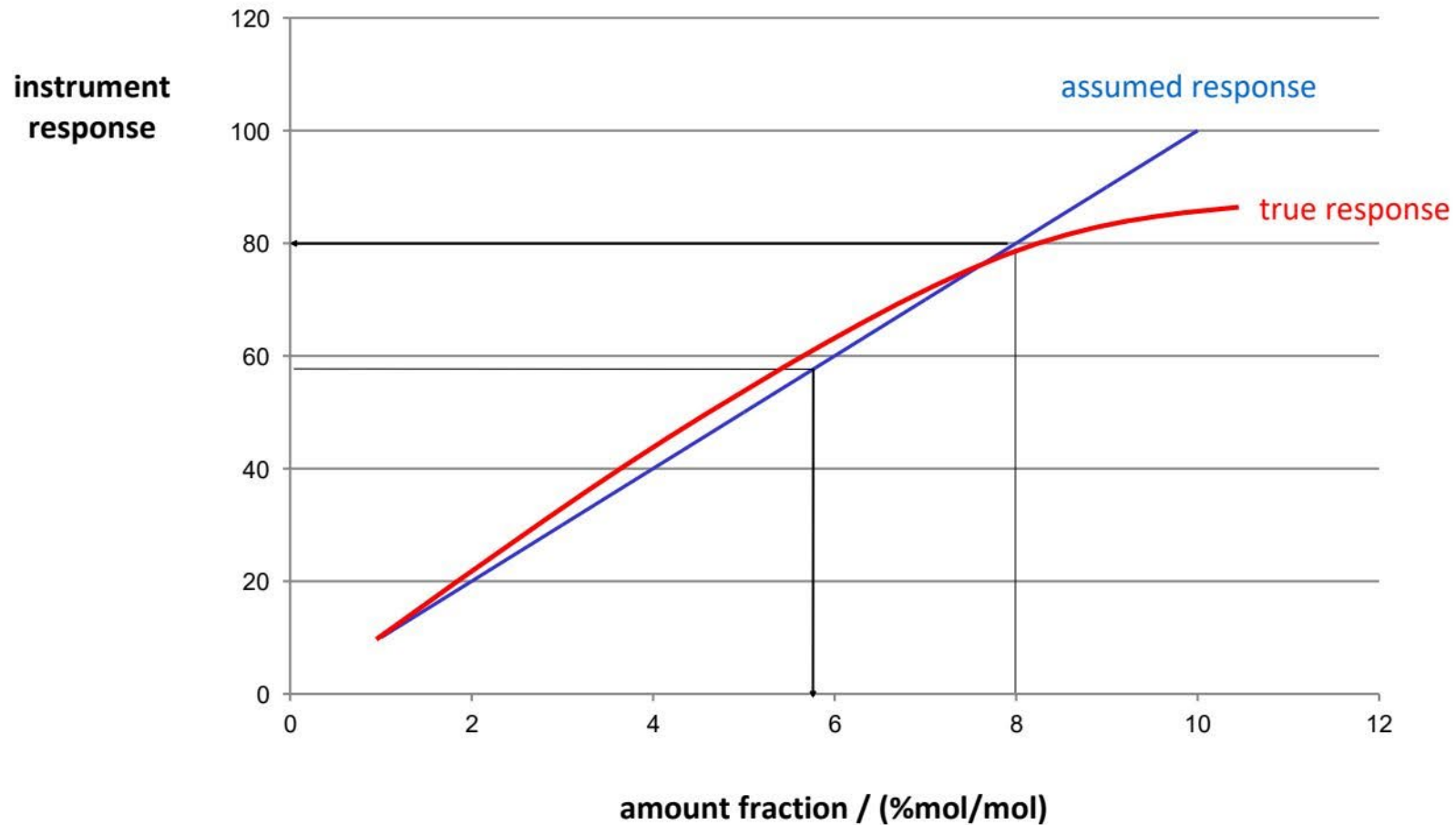


# Errors caused by non-linear response

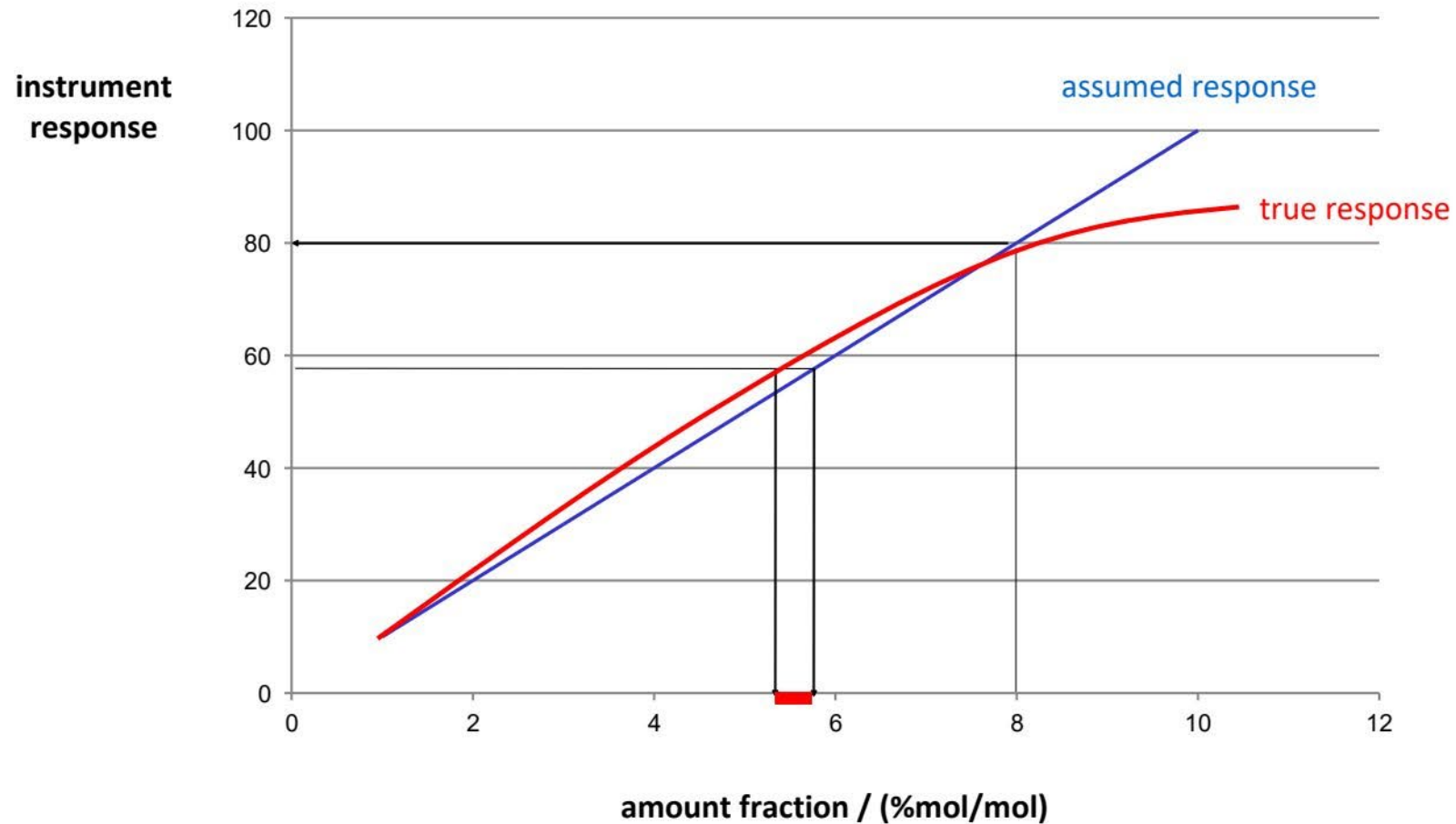




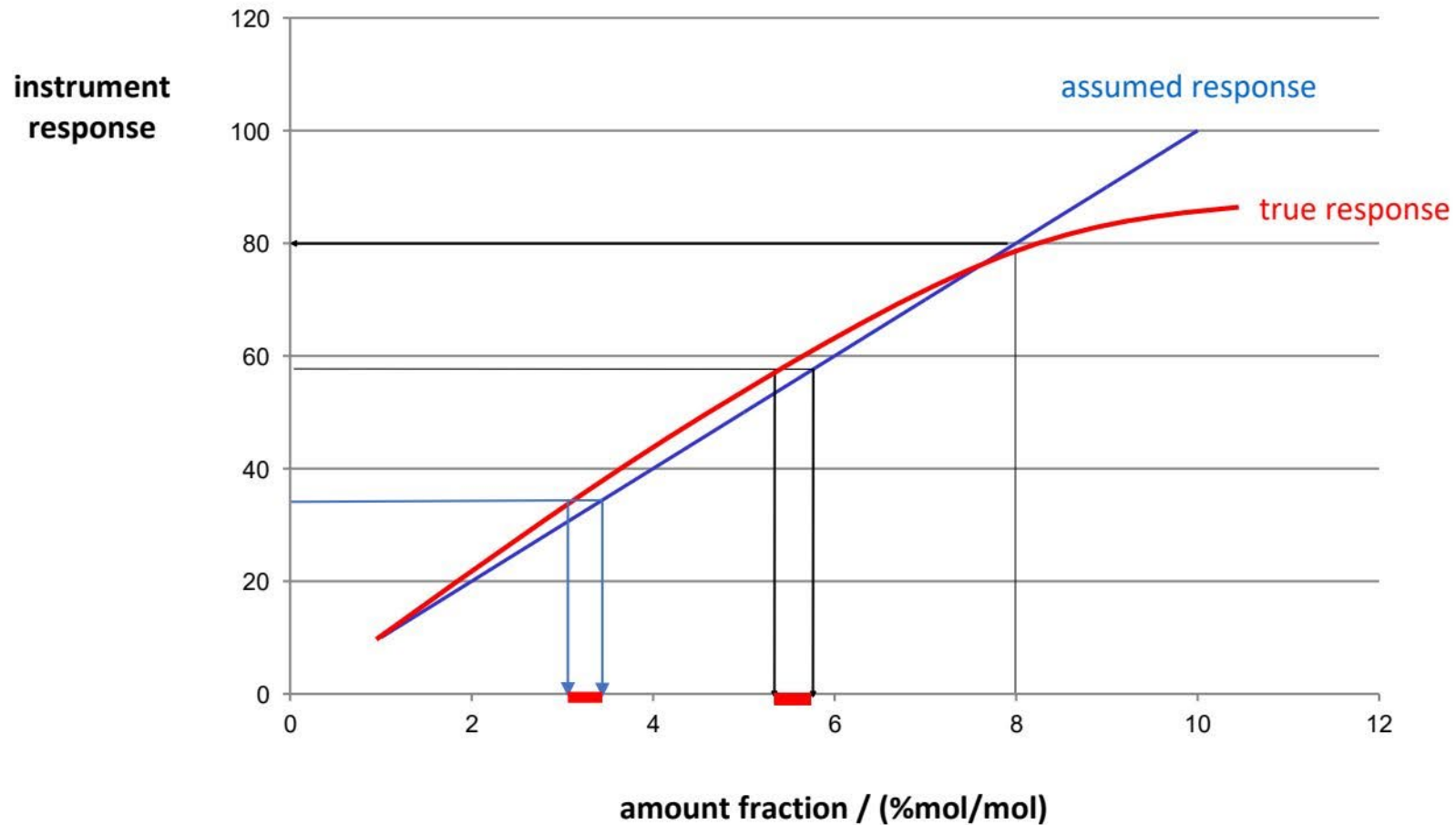
# Errors caused by non-linear response



# Errors caused by non-linear response

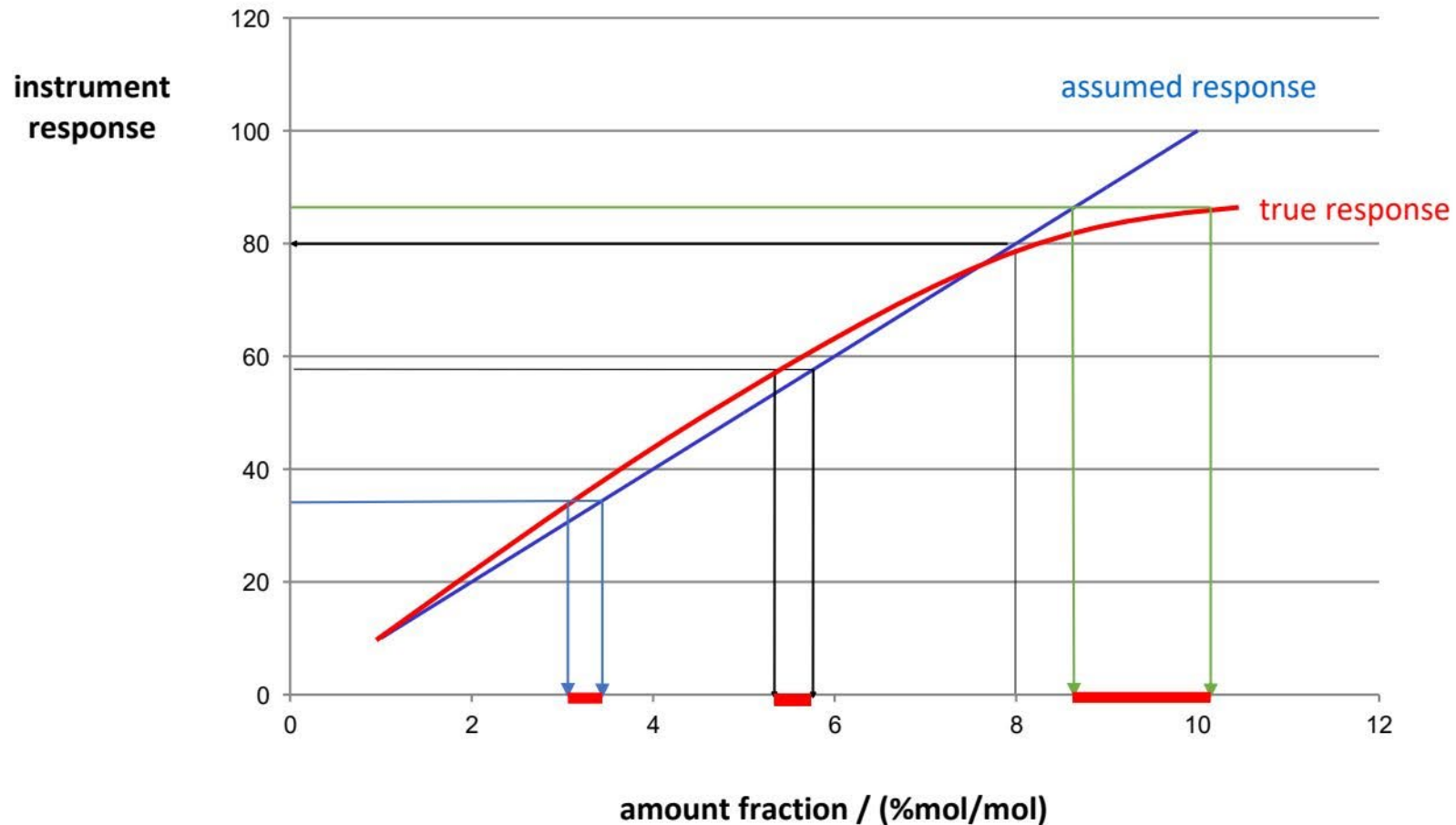


# Errors caused by non-linear response





# Errors caused by non-linear response



$$\frac{\Delta L}{L} = \frac{F}{AY}$$

$$Y = \frac{F}{A \frac{\Delta L}{L}} = \frac{(8.17 \times 10^3)}{6 \times 10^{-3}}$$

$$L = 14 \text{ m}; Y = 4 \times 10^{-3} \text{ m}; F = 50 \text{ N}.$$

$$\Delta L = \frac{FL}{AY} = \frac{FL}{\pi r^2 Y} = \frac{(50)(14)}{(5 \times 10^{-5})(10^9)} = .14 \times 10^{-3} \text{ m}.$$

$$20.3 \quad L = 4 \text{ m}; F = 60 \text{ N}; \Delta L = 3 \times 10^{-3} \text{ m}.$$

$$A = \frac{FL}{Y \Delta L} = \frac{(60)(4)}{(7 \times 10^{10})(3 \times 10^{-3})} = 1.14 \times 10^{-6} \text{ m}^2 = 1.14 \text{ mm}^2.$$

$$20.4 \quad \Delta L = 5 \times 10^{-4} \text{ m}; L = 2 \text{ m}; A = 2 \times 10^{-6} \text{ m}^2.$$

$$F = YA \left( \frac{\Delta L}{L} \right) = (22 \times 10^{10})(2 \times 10^{-6}) \left( \frac{5 \times 10^{-4}}{2} \right) = 110 \text{ N}.$$

$$20.5 \quad L = 3 \text{ m}; P = 6000 \text{ N}; A = 8 \times 10^{-5} \text{ m}^2$$

Tensión en cada alambre:  $F = \frac{P}{2} = 3000 \text{ N}.$

Elongación del alambre:

de acero

$$\Delta L = \frac{FL}{YA} = \frac{(3 \times 10^3)(3)}{(22 \times 10^{10})(8 \times 10^{-5})} = 0.51 \text{ mm}.$$

de cobre

$$\Delta L = \frac{(3 \times 10^3)(3)}{(10^9)(8 \times 10^{-5})} = 1.12 \text{ mm}.$$

# Mathematical Errors

Rounding

**2.346**



$$\frac{\Delta L}{L} = \frac{F}{AY}$$

$$Y = \frac{F}{A \frac{\Delta L}{L}} = \frac{(8.17 \times 10^3)}{6 \times 10^{-3}}$$

$$L = 14 \text{ m}; Y = 4 \times 10^{-3} \text{ m}; F = 50 \text{ N}.$$

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de cobre

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# Mathematical Errors

Rounding

$$2.346 = 2.35$$



$\frac{\Delta L}{L} = \frac{F}{AY}$   
 $Y = \frac{F}{A \frac{\Delta L}{L}} = \frac{(8.17 \times 10^3)}{6 \times 10^{-3}}$   
 $L = 14 \text{ m}; Y = 4 \times 10^{-3} \text{ m}; F = 50 \text{ N}.$   
 $\Delta L = \frac{FL}{AY} = \frac{(50)(14)}{(5 \times 10^{-5})(10^9)} = .14 \times 10^{-3} \text{ m}.$   
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 Tensión en cada alambre:  $F = \frac{P}{2} = 3000 \text{ N}.$   
 Elongación del alambre:  
 de acero  
 $\Delta L = \frac{FL}{YA} = \frac{(3 \times 10^3)(3)}{(22 \times 10^{10})(8 \times 10^{-5})} = 0.51 \text{ mm}.$   
 de cobre  
 $\Delta L = \frac{(3 \times 10^3)(3)}{(10^9)(8 \times 10^{-5})} = 1.12 \text{ mm}.$

# Mathematical Errors

Rounding

$$2.346 = 2.35 = 2.4$$

$$2.346 = 2.3$$



# Errors

Parallax

# Top Tips





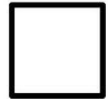
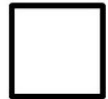
Is there already a  
standard method?  
ISO standards,  
literature  
review. **Don't  
reinvent the wheel.  
wheel.**





# Experimental Design

## CHECKLIST



### Define Objective

Outline the purpose and goals of the experiment.

What do you need to measure?

How accurate?

Ranges?

Difficulty?

### Setup

Plan and outline the procedures, variables and controls.

Understand the pros and cons of the measurement and design the method maximising the pros and minimising the cons

### Data Collection

Implement experiment according to procedures, ensuring accuracy and consistency in the measurements.

Traceable calibration with appropriately sized datasets for calibration and sample

### Interpret & Conclude

Check for Outliers, instrument linearity and uncertainties before concluding

Analyse the data, drawing conclusions based on results. How confident are you in the results?

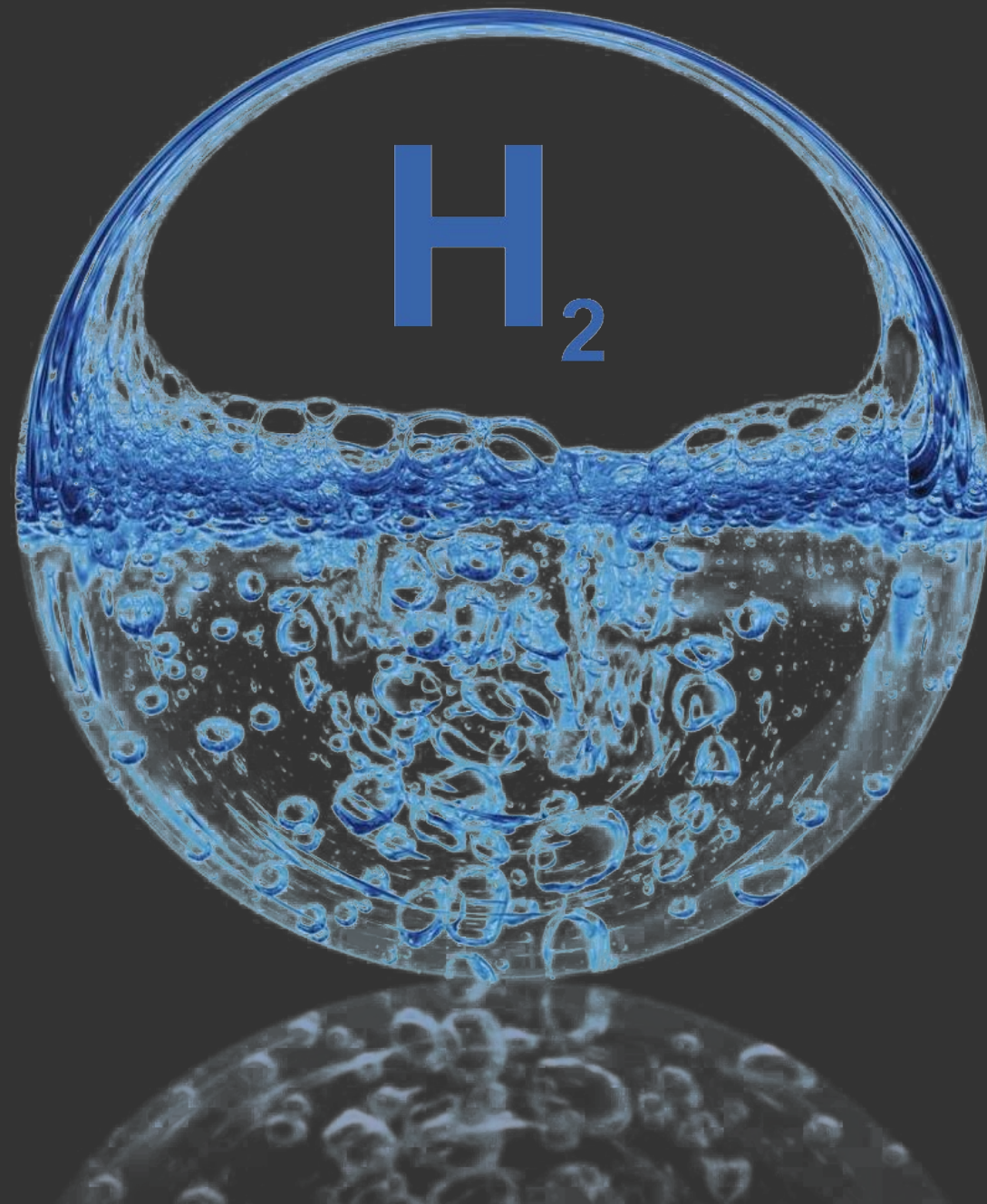
# How many measurements?

## Taylors Mantra

Measure thrice cut once?  
once?



Hydrogen







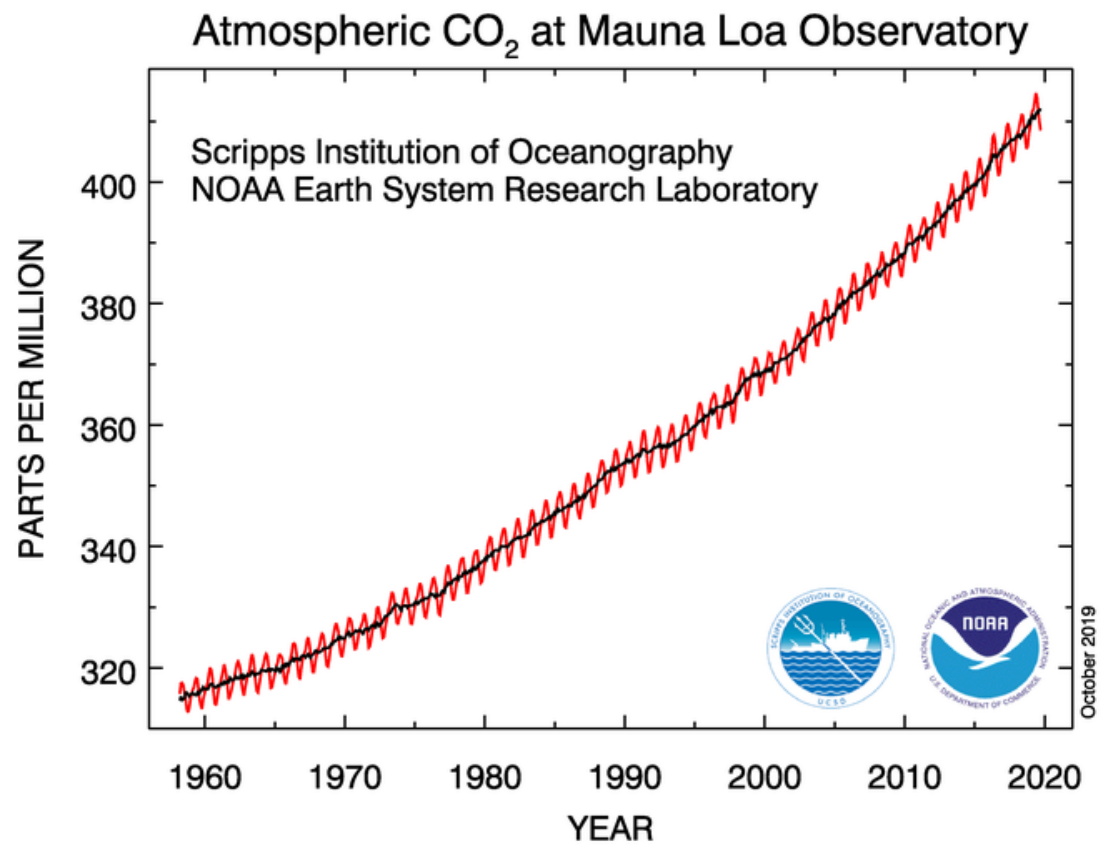
## SI Unit - Amount of Substance

# The Mole

1. Similar concept to a dozen, a dozen is 12 things, a mole is 602214085700000000000000 things
2. Allows ratios of atoms and molecules to be compared
3. 1mole of a substance = molecular mass in grams
4. 1mole of Carbon Dioxide = 44.01g
5. Used because gas composition expressed in moles is independent of temperature and pressure.....unlike volumetric units per m<sup>3</sup>

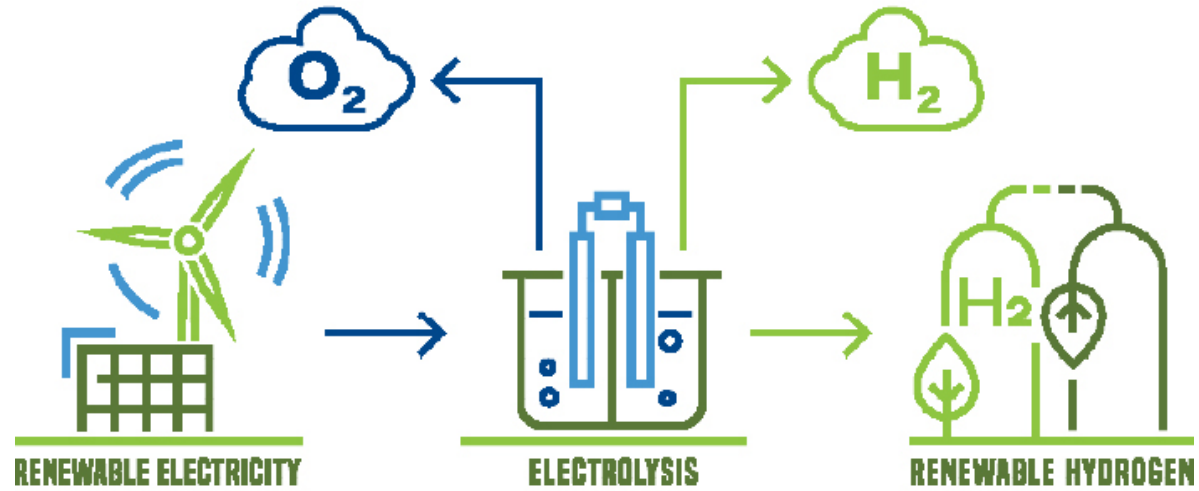









# GREEN HYDROGEN



**Grey Hydrogen**

Process:  
Steam Reforming


Source:  
Natural Gas



**Blue Hydrogen**

Process:  
Steam Reforming  
With Carbon Capture


Source:  
Natural Gas



**Green Hydrogen**

Process:  
Electrolysis


Source:  
Renewable  
Energies



**Black Hydrogen**

Process:  
Gasification


Source:  
Coal



**Pink Hydrogen**

Process:  
Electrolysis


Source:  
Nuclear  
Energy



**Turquoise Hydrogen**

Process:  
Pyrolysis


Source:  
Natural  
Gas



**Yellow Hydrogen**

Process:  
Electrolysis

Source:  
Solar  
Energy



# Hydrogen Measurement Challenge

Hydrogen for Vehicles

1 Hydrogen Quality - High purity for PEM fuel cells

2 Hydrogen Quantity - Limited traceability

3 Hydrogen Safety - 700 Bar pressure



# 1 - Hydrogen Quality - High Purity for Fuel Cells

ISO 14687 - Grade D - PEM Fuel Cell for vehicles

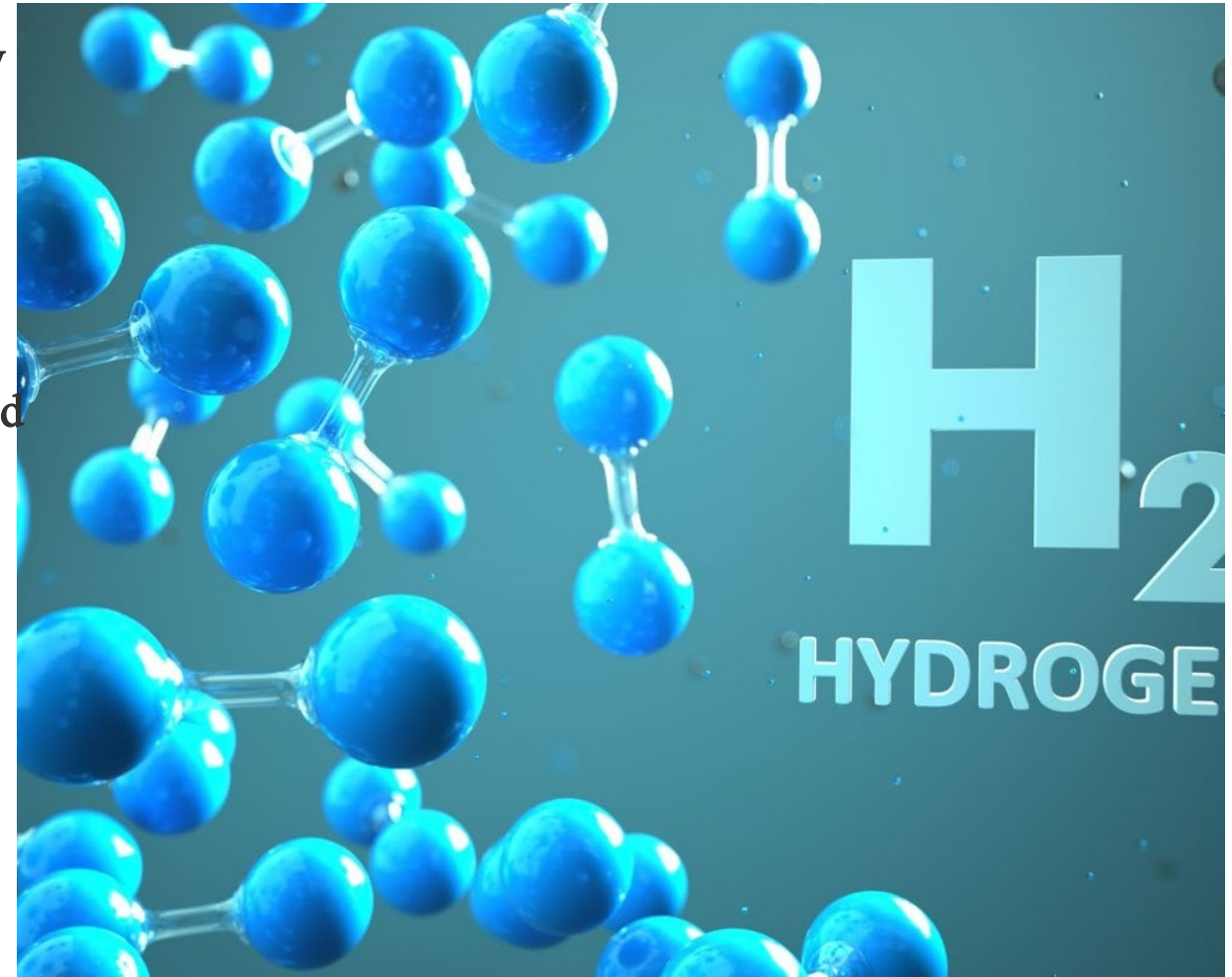
Impurity	Amount fraction/ $\mu\text{mol mol}^{-1}$
Helium	300
Nitrogen	100
Argon	100
Water	5
Oxygen	5
Carbon dioxide	2
Total hydrocarbon	2
Formic acid	0.2
Carbon monoxide	0.2
Ammonia	0.1
Total halogenated	0.05
Formaldehyde	0.01
Total sulphur	0.004

- **Appropriate analysis methods**
- **On and off-line sampling**
- **Traceable calibration artifacts**



## 2 - Hydrogen Quantity - Limited Traceability

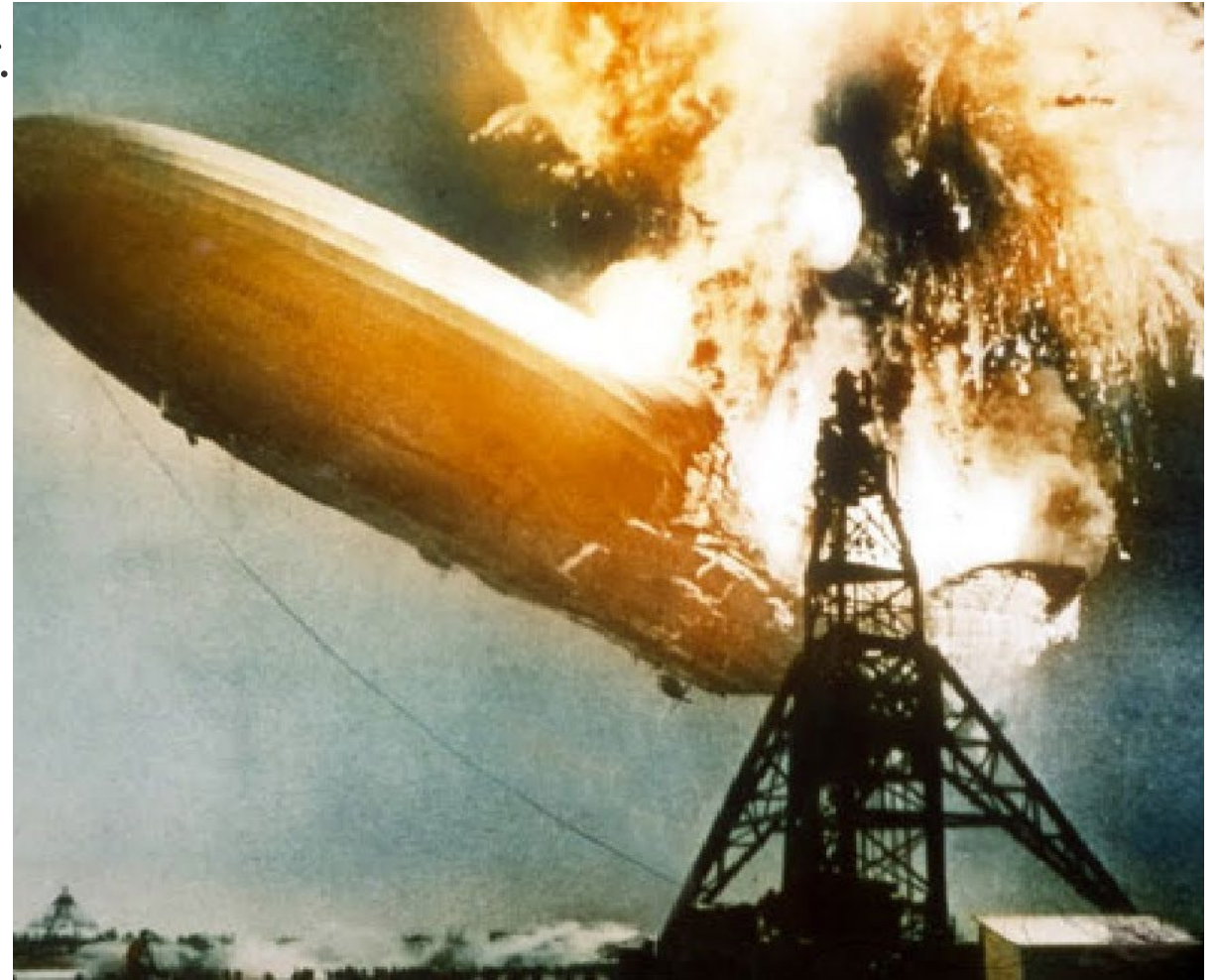
- Properties - low density & high compressibility make measurements difficult
- Leakage - small molecule, easily leaks, losses difficult to quantify
- High pressure filling ~ 700 Bar, flow meters and thermodynamic models not validated at these pressures
- Real time measurements - Variations in flow rates, pressure, and temperature make it difficult to obtain accurate and instantaneous measurements.



# 3 - Hydrogen Safety

Hindenburg Disaster 1937

- Wide flammability range 4% - 74% in air c.f. natural gas 5% - 15%
- Low minimum ignition energy 0.02 mJ c.f. natural gas 0.29 mJ, propane 0.26 mJ
- No smell
- Almost invisible flame
- More buoyant than air
- 700 Bar storage





What's your  
challenge?



In the beginning I  
made a  
measurement..

### Truth

The measurement was not true  
because the truth rests only with  
the almighty and he's not telling.

So I compared the measurement  
with what I thought was the truth.

### Correction

And, lo, there was a correction. In  
assessing this correction, many  
things went wrong. The  
temperature kept changing, the  
operator had forgotten their  
glasses and there were corrections  
to the test equipment that I forgot.

### Uncertainty

So uncertainty was declared! But  
you know how it is, I had to cram  
the whole thing into five minutes, I  
couldn't take many readings and I  
wont swear to it.

### Confidence

So there was a limit to my  
confidence. Thus, although I stand  
corrected, uncertain and lacking in  
confidence, I may not have made a  
good measurement but at least I  
know how bad it is.

Thankyou